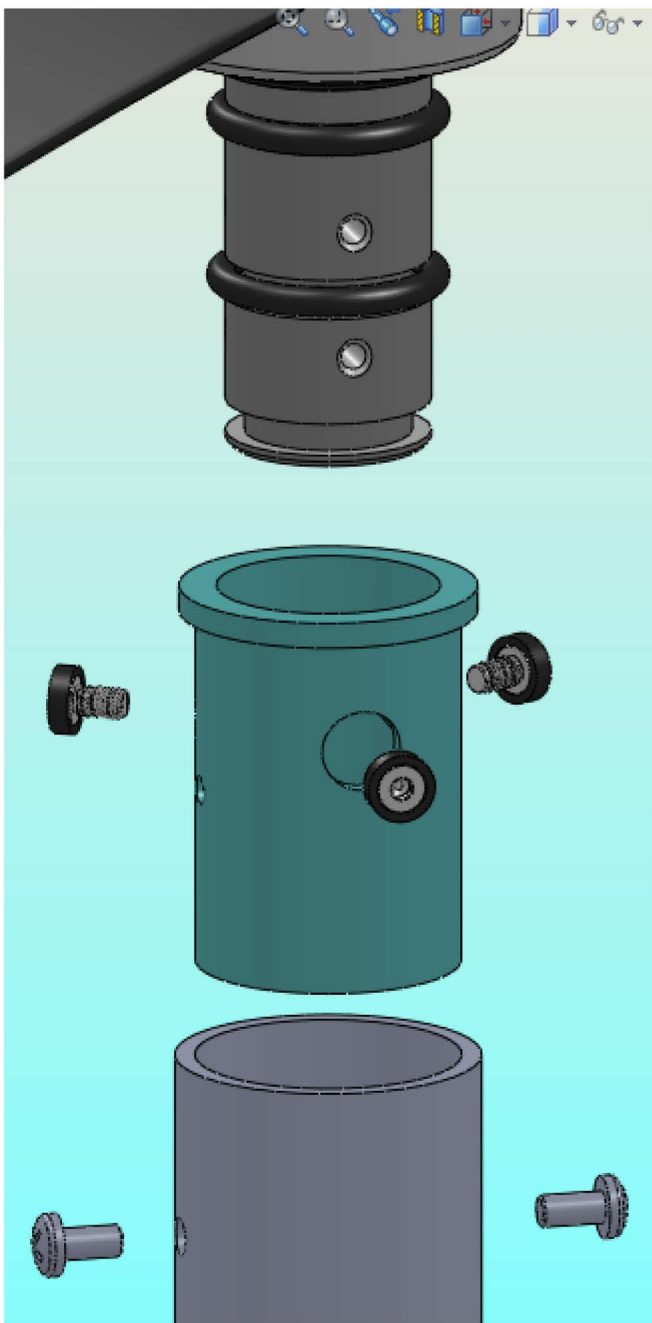




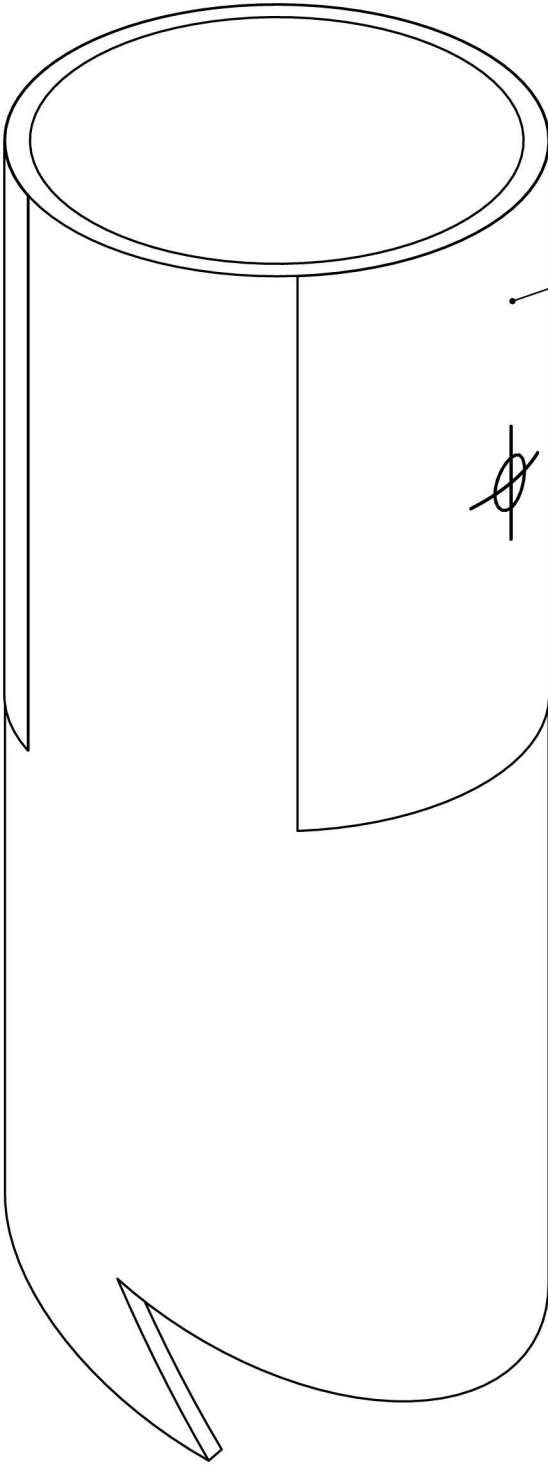
The plastic bushing is designed to fit inside a 2" sch 40 pipe. The OD of the bushing is 2.05 inches.

Bushing / Turbine Assembly

- Apply Supplied Vaseline on rubber O-rings
- Insert the turbine yaw shaft into the plastic bushing.
- Align the top three holes of the turbine with the top three holes of the bushing.
- Place a small amount of loctite on the rubber head screws and fasten securely.
- Place the bushing/ turbine assembly in the 2" sch 40 pipe.

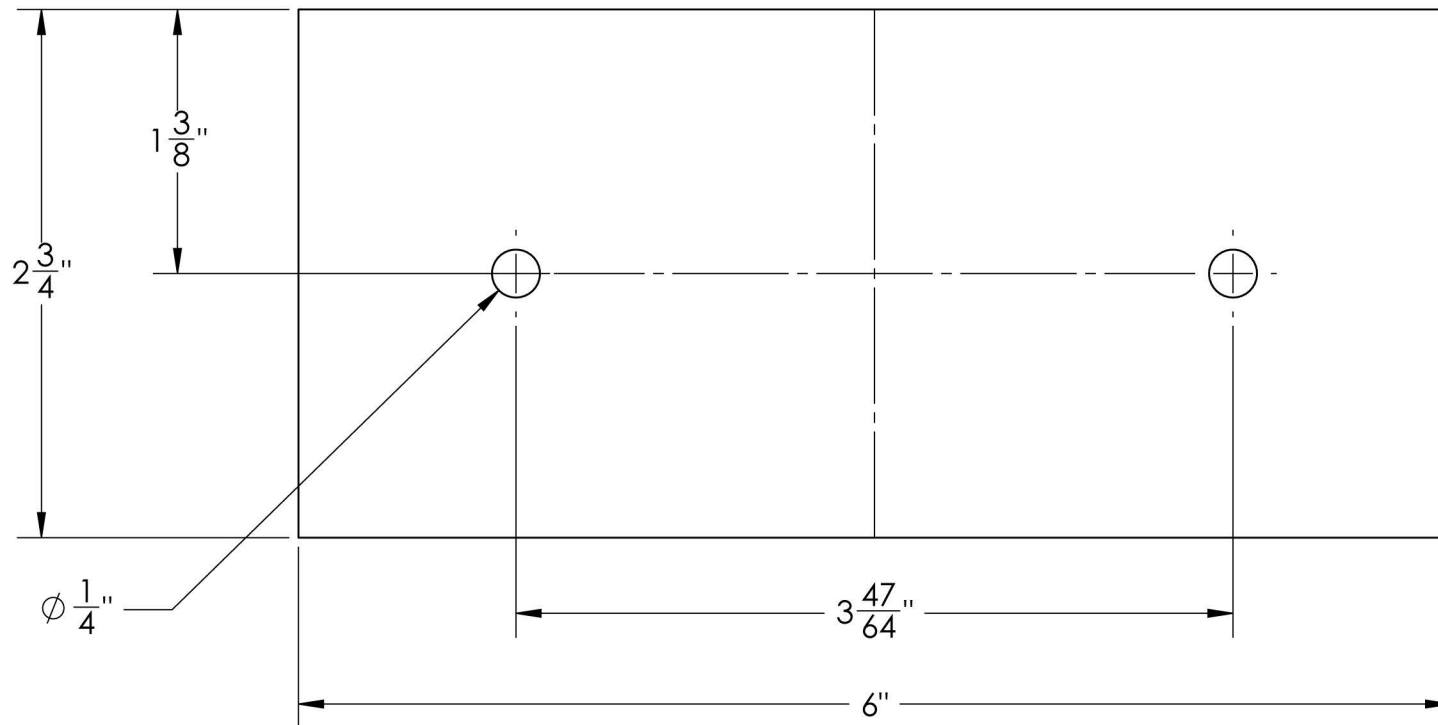
2" sch 40 pipe prep / assembly

- Drill a through hole 1/4" in diameter through the 2" sch 40 pipe 1 3/8" from the top of the pipe per attached template.
- Deburr the hole inside and outside of pipe.
- Insert the turbine/bushing assembly into the pipe.
- Align the drilled holes of the pipe with the tapped holes of the bushing.
- Insert the supplied M6.



PLACE TEMPLATE AROUND 2" PIPE (2 3/8 DIA)
FLUSH WITH END OF PIPE.

CENTER PUNCH AT CROSS-HAIRS
AND DRILL 1/4 DIA HOLES.



**Make sure that scaling is set to "NONE" while printing from within the PDF viewer.
Once printed verify that the printout is 6" wide per above.**